

General Description



BDE-BW3351xP2 is a 2.4-GHz & 5-GHz dual-band Wi-Fi 6 and Bluetooth Low Energy 5.4 combo wireless module series based on TI's CC3351 with antenna diversity feature (Antenna diversity feature is not supported in BLE). This module series is ideal for cost-sensitive embedded applications with a Linux or RTOS host running TCP/IP, where the peak application throughput requirement is a maximum of 50 Mbps and also has requirement for BLE connectivity. The BDE-BW3351xP2 module series is an excellent choice for bringing the efficiency of Wi-Fi 6 to embedded device applications, featuring a small PCB footprint and a highly optimized bill of materials for lower costs. Additionally, the module is backward compatible with Wi-Fi 4 (802.11 b/g/n) and Wi-Fi 5 (802.11 ac).

In order to fulfil different integration requirements, BDE offers various variants. They are listed in Table 1.

Table 1. Module Variants

Series Name	Orderable Part Number	Connectivity	Antenna Options	Operating Temperature				
	BDE-BW3351NP2		ANT pin	-40 °C to +85 °C				
BDE-BW335P2	BDE-BW3351UP2	2.4-GHz & 5-GHz Wi-Fi 6 SISO &	U.FL connector	-40 C 10 +85 C				
BDE-BW3335PZ	BDE-BW3351NP2-IN	BLE 5.4	ANT pin	-40 °C to +105 °C				
	BDE-BW3351UP2-IN		U.FL connector	-40 C t0 +105 C				

Key Features

- Highly optimized Wi-Fi 6 (802.11 ax) and Bluetooth Low Energy 5.4 system for low cost embedded IoT applications
- Seamless integration with any processor or MCU host capable of running a TCP/IP stack
- Integrated 2.4-GHz and 5-GHz PA for complete wireless solution with up to +20 dBm output power
- Application throughput up to 50 Mbps
- Wi-Fi 6
 - 2.4 GHz and 5 GHz, 20 MHz, single spatial stream
 - MAC, baseband, and RF transceiver with support for IEEE 802.11 b/g/n/ax
 - Target wake time (TWT), OFDMA, MU-MIMO (Downlink), Basic Service Set Coloring, and trigger frame for improved efficiency
 - Hardware-based encryption and decryption supporting WPA2 and WPA3
 - Excellent interoperability
 - Support for 4 bit SDIO or SPI host interfaces
 - Bluetooth Low Energy 5.4

- LE Coded PHYs (Long Range), LE 2M PHY (High Speed) and Advertising Extension
- Host Controller Interface (HCI) transport with option for UART or shared SDIO
- Enhanced Security
 - Secured host interface
 - Firmware authentication
 - Anti-rollback protection
- Multirole support (for example, concurrent STA and AP) to connect with Wi-Fi devices on different RF channels (Wi-Fi networks)
- 3-wire or 1-wire PTA for external coexistence with additional 2.4-GHz radios (for example, Thread or Zigbee)
- Operating temperature: -40°C to +85°C or -40°C to +105°C
- Power Management
 - VDD_1V8: 1.62 V 1.98 V
 - VDD_3V3: 3 V 3.6V
- Clock Source
 - On-board 40 MHz XTAL fast clock

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- Internal slow clock or external 32.768-kHz slow clock
- Antenna Options
 - Dual antenna with antenna diversity
 - ANT pin for external antenna
 - U.FL connector for external antenna
- Package
 - LGA-64, 13.3-mm x 13.4-mm x 2-mm
 - LGA-64, 13.3-mm x 18.4-mm x 2-mm
- **Applications**
- Grid Infrastructure
 - Electricity Meter
 - String Inverter
 - Micro Inverter
 - Energy Storage Power Conversion System (PCS)
 - EV Charging Infrastructure
- Building and Home Automation
 - HVAC Controller
 - HVAC Gateway
 - Thermostat
 - Building Security Gateway
 - Garage Door System
 - > IP Network Camera/Video Doorbell
 - Wireless Security Camera
- I Appliances
 - Refrigerator & Freezer
 - Oven
 - Washer & Dryer

- Pin to Pin Compatible with TI's WL1837MOD (-N variants)
- Pin to Pin Compatible with BDE's BDE-BW2837 (-N variants)
- Qualification and Regulatory Compliance
 - Bluetooth SIG, DID/DN: D067335
 - FCC ID: 2ABRU-BW335P2
 - IC: 25657-BW335P2
 - MIC: 219-248334
 - > CE-RED
 - Residential Water Heater & Heating System
 - Air Purifier & Humidifier
 - Coffee Machine
 - Air Conditioner Indoor Unit
 - Vacuum Robot
 - Robotic Lawn Mower
- Medical
 - Infusion Pump
 - Electronic Hospital Bed & Bed Control
 - Multiparameter Patient Monitor
 - Blood Pressure Monitor
 - CPAP Machine
 - Telehealth Systems
 - Ultrasound Scanner
 - Ultrasound Smart Probe
 - Electric Toothbrush
 - Retail Automation and Payment
 - Printers

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Module Family

Table 2. Module Family									
Product Type & Series Name	Orderable Part Number	Chipset	Connectivity	Antenna Options	Diversity Support	Temperature (°C)	Size (mm)		
	BDE-BW3301NP1			ANT pin	-		13.3 x 13.4 x 2		
	BDE-BW3301UP1			U.FL connector		-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3301AP1		2.4-GHz	PCB trace		10 10 105	13.3 x 18.4 x 2		
	BDE-BW3301NP1-IN	CC3301	Wi-Fi 6 SISO	antenna ANT pin	Not supported		13.3 x 13.4 x 2		
	BDE-BW3301UP1-IN		& BLE 5.4	U.FL			13.3 x 18.4 x 2		
Module BDE-BW330P1				connector PCB trace	-	-40 to +105			
	BDE-BW3301AP1-IN			antenna			13.3 x 18.4 x 2		
	BDE-BW3300NP1			ANT pin U.FL	-		13.3 x 13.4 x 2		
	BDE-BW3300UP1			connector	-	-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3300AP1	662200	2.4-GHz	PCB trace antenna	Netsurgented		13.3 x 18.4 x 2		
	BDE-BW3300NP1-IN	CC3300	Wi-Fi 6 SISO	ANT pin	Not supported		13.3 x 13.4 x 2		
	BDE-BW3300UP1-IN			U.FL connector		-40 to +105	13.3 x 18.4 x 2		
	BDE-BW3300AP1-IN			PCB trace antenna			13.3 x 18.4 x 2		
	BDE-BW3351NP1			ANT pin			13.3 x 13.4 x 2		
	BDE-BW3351UP1			U.FL connector		-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3351AP1	CC3351	2.4-GHz & 5- GHz Wi-Fi 6 SISO & BLE 5.4	PCB trace	Not supported		13.3 x 18.4 x 2		
	BDE-BW3351NP1-IN			antenna ANT pin		40 to 1105	13.3 x 13.4 x 2		
	BDE-BW3351UP1-IN			U.FL			13.3 x 18.4 x 2		
	BDE-BW3351AP1-IN			connector PCB trace		-40 to +105	13.3 x 18.4 x 2		
Module BDE-BW335P1	BDE-BW3350NP1	 		antenna ANT pin	Not supported	-40 to +85	13.3 x 13.4 x 2		
	BDE-BW3350UP1			U.FL			13.3 x 18.4 x 2		
				connector PCB trace					
	BDE-BW3350AP1	CC3350	2.4-GHz & 5- GHz Wi-Fi 6	antenna		-40 to +105	13.3 x 18.4 x 2		
	BDE-BW3350NP1-IN		SISO	ANT pin U.FL			13.3 x 13.4 x 2		
	BDE-BW3350UP1-IN			connector			13.3 x 18.4 x 2		
	BDE-BW3350AP1-IN			PCB trace antenna			13.3 x 18.4 x 2		
	BDE-BW3301NP2			ANT pin		40 to 195	13.3 x 13.4 x 2		
	BDE-BW3301UP2		2.4-GHz Wi-Fi 6 SISO & BLE 5.4	U.FL connector	Supported, Dual Antenna	-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3301NP2-IN	CC3301		ANT pin			13.3 x 13.4 x 2		
Module	BDE-BW3301UP2-IN			U.FL connector		-40 to +105	13.3 x 18.4 x 2		
BDE-BW330P2	BDE-BW3300NP2			ANT pin	-	40.1	13.3 x 13.4 x 2		
	BDE-BW3300UP2	662200	2.4-GHz	U.FL connector	Supported,	-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3300NP2-IN	CC3300	Wi-Fi 6 SISO	ANT pin	Dual Antenna	40 to 105	13.3 x 13.4 x 2		
	BDE-BW3300UP2-IN			U.FL connector		-40 to +105	13.3 x 18.4 x 2		
	BDE-BW3351NP2			ANT pin			13.3 x 13.4 x 2		
	BDE-BW3351UP2	000054	2.4-GHz & 5- GHz Wi-Fi 6	U.FL connector	Supported,	-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3351NP2-IN	CC3351	SISO & BLE	ANT pin	Dual Antenna	40 to 105	13.3 x 13.4 x 2		
Module	BDE-BW3351UP2-IN		5.4	U.FL connector		-40 to +105	13.3 x 18.4 x 2		
BDE-BW335P2	BDE-BW3350NP2			ANT pin	1	40.1 07	13.3 x 13.4 x 2		
	BDE-BW3350UP2	0000000	2.4-GHz & 5-	U.FL connector	Supported,	-40 to +85	13.3 x 18.4 x 2		
	BDE-BW3350NP2-IN	CC3350	GHz Wi-Fi 6 SISO	ANT pin	Dual Antenna		13.3 x 13.4 x 2		
	BDE-BW3350UP2-IN			U.FL connector		-40 to +105	13.3 x 18.4 x 2		

Table 2. Module Family

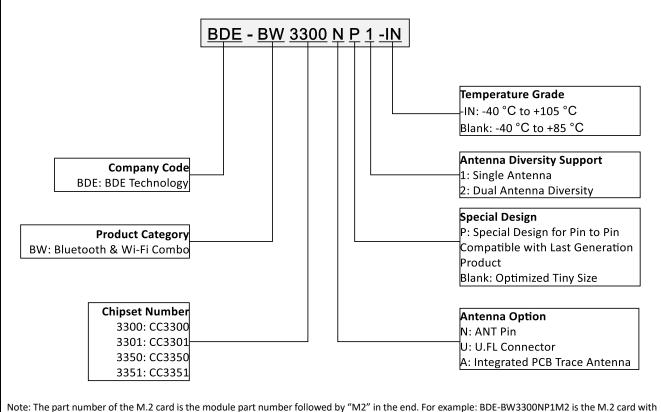
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Product Type & Series Name	Orderable Part Number	Chipset	Connectivity	Antenna Options	Antenna Diversity Support	Operating Temperature (°C)	Size (mm)
	BDE-BW3301N1			ANT pin			11 x 11 x 2
	BDE-BW3301U1			U.FL connector		-40 to +85	11 x 15 x 2
	BDE-BW3301A1	662224	2.4-GHz	PCB trace antenna	Net over ented		11 x 15 x 2
	BDE-BW3301N1-IN	CC3301	Wi-Fi 6 SISO & BLE 5.4	ANT pin	Not supported		11 x 11 x 2
	BDE-BW3301U1-IN			U.FL connector		-40 to +105	11 x 15 x 2
Module	BDE-BW3301A1-IN			PCB trace antenna			11 x 15 x 2
BDE-BW330S	BDE-BW3300N1			ANT pin			11 x 11 x 2
	BDE-BW3300U1			U.FL connector		-40 to +85	11 x 15 x 2
	BDE-BW3300A1	CC3300	2.4-GHz	PCB trace antenna	Not supported		11 x 15 x 2
	BDE-BW3300N1-IN	003500	Wi-Fi 6 SISO	ANT pin	Not supported		11 x 11 x 2
	BDE-BW3300U1-IN			U.FL connector		-40 to +105	11 x 15 x 2
	BDE-BW3300A1-IN			PCB trace antenna			11 x 15 x 2
	BDE-BW3351N1		2.4-GHz & 5- GHz Wi-Fi 6 SISO & BLE 5.4	ANT pin	Not supported		11 x 11 x 2
	BDE-BW3351U1			U.FL connector		-40 to +85	11 x 15 x 2
	BDE-BW3351A1	CC3351		PCB trace antenna			11 x 15 x 2
	BDE-BW3351N1-IN			ANT pin		-40 to +105	11 x 11 x 2
	BDE-BW3351U1-IN			U.FL connector			11 x 15 x 2
Module	BDE-BW3351A1-IN			PCB trace antenna			11 x 15 x 2
BDE-BW335S	BDE-BW3350N1		2.4-GHz & 5-	ANT pin		-40 to +85 -40 to +105	11 x 11 x 2
	BDE-BW3350U1	CC3350		U.FL connector			11 x 15 x 2
	BDE-BW3350A1			PCB trace antenna			11 x 15 x 2
	BDE-BW3350N1-IN	CC3330	GHz Wi-Fi 6 SISO	ANT pin	Not supported		11 x 11 x 2
	BDE-BW3350U1-IN		5150	U.FL connector			11 x 15 x 2
	BDE-BW3350A1-IN			PCB trace antenna			11 x 15 x 2
	BDE-BW3301NP1M2	CC3301	Wi-Fi 6 SISO	Ì	Not supported		
	BDE-BW3301NP2M2	CC3501	& BLE 5.4		Supported		
	BDE-BW3300NP1M2	CC3300	2.4-GHz		Not supported		
	BDE-BW3300NP2M2 BDE-BW3351NP1M2		Wi-Fi 6 SISO 2.4-GHz & 5-		Supported Not supported	-40 to +85	
M.2 Card	BDE-BW3351NP2M2	CC3351	GHz Wi-Fi 6 SISO & BLE 5.4	U.FL connector	Supported		22 x 30 x 28
	BDE-BW3350NP1M2		2.4-GHz & 5-	•	Not supported		
	BDE-BW3350NP2M2	CC3350	GHz Wi-Fi 6 SISO		Supported		



Naming Convention



BDE-BW3300NP1 assembled.

Figure 1. Module Naming Convention



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References

1. CC3351 resources: https://www.ti.com/product/CC3351;





1. System Overview

1.1. Block Diagram

BDE-BW3351xP2 module series is based on the TI's 10th generation connectivity combo chip CC3351. The module series, as seen in below diagrams, depending on different configurations, is comprised of:

- 40-MHz XTAL
- Bandpass filter
- Decoupling capacitors
- U.FL connector (U.FL variants)

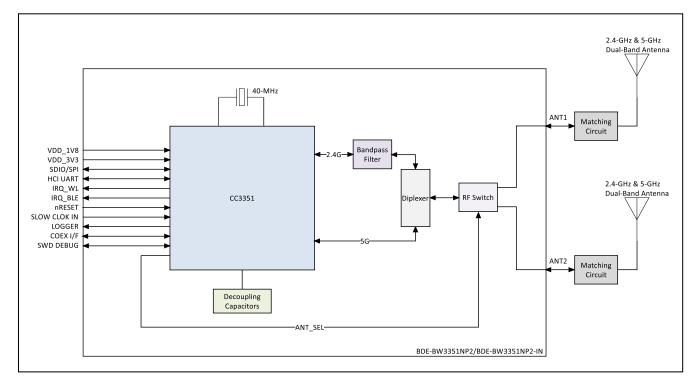


Figure 2. The Block Diagram of BDE-BW3351NP2 and BDE-BW3351NP2-IN



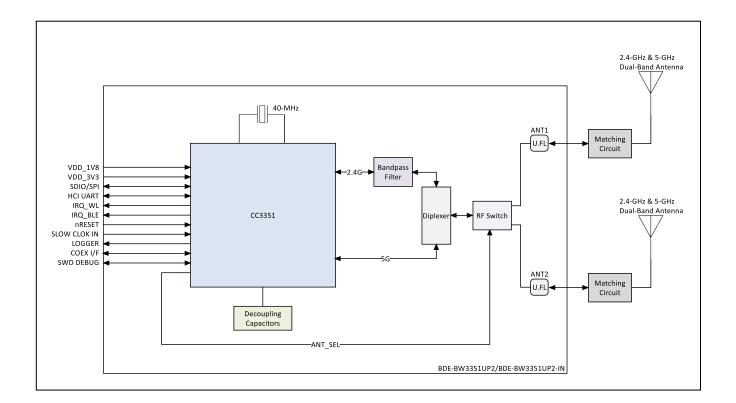
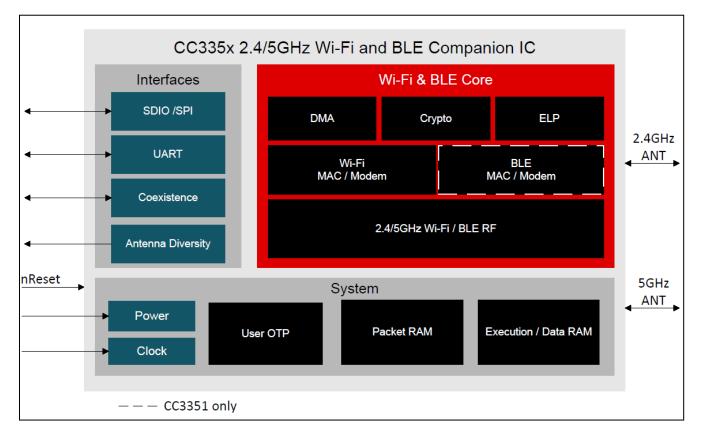


Figure 3. The Block Diagram of BDE-BW3351UP2 and BDE-BW3351UP2-IN









2. Pinout Functions

2.1. Pin Diagram

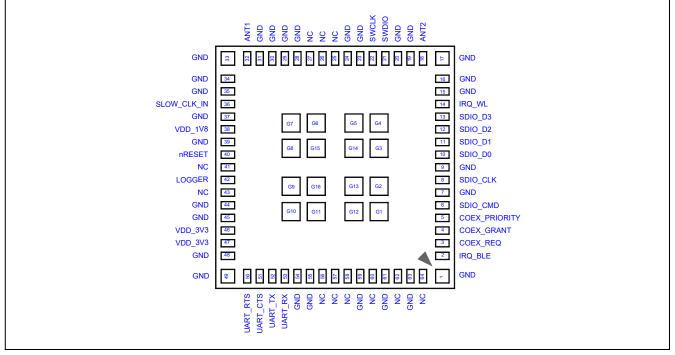


Figure 5. Pin Diagram of BDE-BW3351NP2 (Top View)

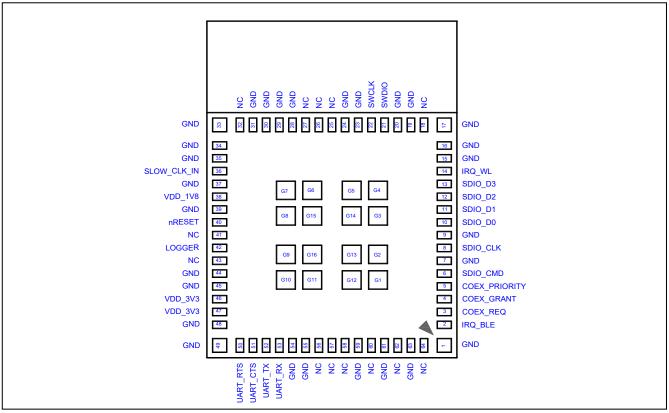


Figure 6. Pin Diagram of BDE-BW3351UP2 (Top View)



2.2. Pinout Description

NA - ded -					t Description	
Module Pin #	Pin Name	Туре	Voltage Level	Shutdown State ⁽¹⁾	State After Power-up ⁽¹⁾	Description
1	GND	Ground	-	-	-	Power ground
2	IRQ_BLE ⁽²⁾	0	VDD_1V8	PD	PD	Interrupt request to host for BLE (in shared SDIO mode)
3	COEX REQ	1	VDD 1V8	PU	PU	External coexistence interface – request
4	COEX GRANT	0	VDD 1V8	PD	PD	External coexistence interface – grant
5	COEX PRIORITY	1	VDD 1V8	PU	PU	External coexistence interface – priority
6	SDIO CMD	1/0	VDD 1V8	Hi-Z	Hi-Z	SDIO command or SPI PICO
7	GND	Ground	-	-	-	Power ground
8	SDIO CLK	1	VDD 1V8	Hi-Z	Hi-Z	SDIO clock or SPI clock
9	GND	Ground	-	-	-	Power ground
10	SDIO DO	1/0	VDD 1V8	Hi-Z	Hi-Z	SDIO data D0 or SPI POCI
11	SDIO D1	1/0	VDD 1V8	Hi-Z	Hi-Z	SDIO data D1
12	SDIO D2	1/0	VDD 1V8	Hi-Z	Hi-Z	SDIO data D2
13	SDIO D3	1/0	VDD 1V8	Hi-Z	PU	SDIO data D3 or SPI CS
14	IRQ_WL ⁽²⁾	0	VDD 1V8	PD	PD	Interrupt request to host for WLAN
15	GND	Ground	-	-	-	Power ground
16	GND	Ground	-	-	-	Power ground
17	GND	Ground	-	-	-	Power ground
1/	ANT2	RF	-	-	-	WLAN 2.4-GHz secondary antenna port
18	NC	ЛГ	-	-	-	No connect for BDE-BW3351UP2
10	-	- Creating				
19	GND	Ground	-	-	-	Power ground
20	GND	Ground	-	-	-	Power ground
21	SWDIO	I/O	VDD_1V8	PU	PU	Serial wire debug I/O
22	SWCLK	1	VDD_1V8	PD	PD	Serial wire debug clock
23	GND	Ground	-	-	-	Power ground
24	GND	Ground	-	-	-	Power ground
25	NC	-	-	-	-	No connect. Leve floating
26	NC	-	-	-	-	No connect. Leve floating
27	NC	-	-	-	-	No connect. Leve floating
28	GND	Ground	-	-	-	Power ground
29	GND	Ground	-	-	-	Power ground
30	GND	Ground	-	-	-	Power ground
31	GND	Ground	-	-	-	Power ground
	ANT1	RF	-	-	-	Bluetooth Low Energy antenna port and WLAN 2.4-GHz primary antenna port
32	NC	NC		1		
	-	NC				No connect for BDE-BW3351UP2
33	GND	Ground	-	-	-	Power ground
34	GND	Ground	-	-	-	Power ground
35	GND	Ground	-	-	-	Power ground
36	SLOW_CLK_IN	1	VDD_1V8	PD	PD	32.768-KHz RTC clock input
37	GND	Ground	-	-	-	Power ground 1.8V power supply for SRAM, digital, analog, I/O,
38	VDD_1V8	Power	-	-	-	and programming
39	GND	Ground	-	-	-	Power ground
40	nRESET	1	VDD_1V8	PU	PU	Reset line for enabling or disabling device (active low)
41	NC	-	+	†	1_	No connect. Leve floating
41 42	LOGGER ⁽²⁾	- 0	- VDD 1V8	- PU	- PU	Tracer (UART TX debug logger)
		-	-	-	-	
43	NC					No connect. Leve floating
44	GND	Ground	-	-	-	Power ground
45	GND	Ground	-	-	-	Power ground
46 47	VDD_3V3	Power	-	-	-	3.3V power supply for PA
48	GND	Ground	-	-	-	Power ground
49	GND	Ground	-	-	-	Power ground
50	UART RTS	0	VDD 1V8	PU	PU	UART RTS signal - flow control for BLE HCI
51	UART_CTS	I	VDD 1V8	PU	PU	UART CTS signal - flow control for BLE HCI
52	UART TX	0	VDD 1V8	PU	PU	UART TX for BLE HCI
53	UART RX		VDD_1V8	PU	PU	UART RX for BLE HCI
55 54	GND	Ground	100_100		-	Power ground
55			-	-	-	
55 56	GND	Ground				Power ground
70	NC	-	-	-	-	No connect. Leve floating
			1 -	-	-	No connect. Leve floating
57	NC					
	NC NC GND	- - Ground	-	-	-	No connect. Leve floating Power ground

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Module Pin #	Pin Name	Туре	Voltage Level	Shutdown State ⁽¹⁾	State After Power-up ⁽¹⁾	Description
60	NC	-	-	-	-	No connect. Leve floating
61	GND	Ground	-	-	-	Power ground
62	NC	-	-	-	-	No connect in the BDE-BW3351XP2
63	GND	Ground	-	-	-	Power ground
64	NC	-	-	-	-	No connect. Leve floating
G1 – G16	GND	Ground	-	-	-	Power ground, thermal pads

(1) All digital I/Os are with internal PU/PD according to the "shutdown state" column when the device is in shutdown mode (with the exception of SDIO signals are Hi-Z). PU means pull-up, PD means pull-down, Hi-Z means high impedance;

(2) LOGGER and IRQ_WL pins are sensed by the device during boot. They should be kept "10" state on power-up with LOGGER pin being high.

3. Characteristics

3.1. Electrical Characteristics

3.1.1. Absolute Maximum Ratings

Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, so functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specification are not implied. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Parameter	MIN	MAX	Unit			
VDD_3V3	-0.5	4.2	V			
VDD_1V8	-0.5	2.1	V			
Operating ambient temperature	-40	105	°C			
Storage temperature	-40	105	°C			

Table 4. Absolute Maximum Ratings

3.1.2. ESD Ratings

Table 5. ESD Ratings

Parameter	Description	Value	Unit	Note
Electrostatic discharge	Contact discharge	4000	V	As per EN 301-489
	Air discharge	8000	V	As per EN 301-489

3.1.3. Recommended Operating Conditions

Table 6. Recommended Operating Conditions

Parameter	MIN	ТҮР	MAX	Unit
VDD_3V3	3	3.3	3.6	V
VDD_1V8	1.62	1.8	1.98	V
Operating ambient temperature	-40		85	°C
Operating ambient temperature (-IN variants)	-40		105 (1)	°C

(1) -IN variants module may operate at temperature of up to 105 °C. This allows the device to be used reliably in applications that may be exposed to higher ambient temperature over certain periods of the product's life. At temperatures higher than 85 °C, the WLAN/BLE performance may degrade.

3.1.4. I/O DC Characteristics





Table 7. I/O DC Characteristics

Parameter	Description	Test Condition	MIN	ТҮР	MAX	Unit
V _{IH}	High level input voltage		0.65 x VDD_1V8		VDD_1V8	V
VIL	Low level input voltage		0		0.35 x VDD_1V8	V
V _{OH}	High level output voltage	At 4mA	VDD_1V8-0.45		VDD_1V8	V
V _{OL}	Low level output voltage	At 4mA	0		0.45	V

3.1.5. Power Consumption

Table 8. Current Consumption – WLAN 2.4-GHz Static Modes

Parameter	Test Condition		Supply	ТҮР	Unit
	1 DSSS	TX power = 17.8 dBm	VDD_1V8	97	
	1 0333	TX power = 17.8 dBill	VDD_3V3	263	
	6 OFDM TX power = 17.8 dBm	VDD_1V8	102		
	0 OFDIVI	TX power = 17.8 dBill	VDD_3V3	257	
	54 OFDM	TX power = 15.3 dBm	VDD_1V8	101	
	J4 OFDIVI	TX power = 15.5 dBill	VDD_3V3	212	
Continuous TX ⁽¹⁾	HT MCS0	TX power = 17.8 dBm	VDD_1V8	102	
Continuous TX ()			VDD_3V3	256	mA
	HT MCS7 TX power = 15.3 dBm	TX power = 15.3 dBm	VDD_1V8	101	IIIA
		TX power = 15.5 dBill	VDD_3V3	212	
	HE MCS0	TX power = 17.8 dBm	VDD_1V8	103	
	TIL MC30	TX power = 17.8 dBill	VDD_3V3	265	
	HE MCS7	TX power = 15.1 dBm	VDD_1V8	103	
	TIL IVIC37	TX power = 15.1 dBill	VDD_3V3	207	
Continuous RX			VDD_1V8	68	
			VDD_3V3	0	

(1) Peak current VDD_3V3 can hit 340mA during device calibration; Peak current VDD_1V8 of 185mA including peripherals and internal cortex. (2) Highest power setting for TX power. TX power is recorded as average power.

Mode	Descriptio	9. Current Consumption – WI		ТҮР	Unit
		th 3.3V to Ext. DC/DC at 85% effication reception every DTIM=1 (~10		637	
DTIM = 1	System wi		·	980	
DTIM = 3		vith 3.3V to Ext. DC/DC at 85% efficiency eacon reception every DTIM=3 (~300ms)		371	
DTIM = 3	System wi WLAN bea	th 1.8V acon reception every DTIM=3 (~3)	DOms)	570	μΑ
DTIM = 5	System wi	th 3.3V to Ext. DC/DC at 85% efficient	3.3V to Ext. DC/DC at 85% efficiency on reception every DTIM=5 (~500ms)		
UTINI – 5	System wi WLAN bea	th 1.8V acon reception every DTIM=5 (~5	00ms)	490	
	Table 1	0. Current Consumption – WI	AN 5-GHz Static	Modes	
Parameter	Test Condition		Supply	ТҮР	Unit
	6 OFDM	TX power = 16.3 dBm	VDD_1V8 VDD_3V3	169 236	
	54 OFDM	TX power = 11.8 dBm	VDD_1V8 VDD_3V3	168 204	
	HT MCS0	TX power = 16.3 dBm	VDD_1V8 VDD_3V3	169	
Continuous TX	HT MCS7	TX power = 11.8 dBm	VDD_3V3 VDD_1V8 VDD_3V3	166 181	mA
	HE MCS0	TX power = 16.1 dBm	VDD_1V8	164	
	HE MCS7	TX power = 10.7 dBm	VDD_3V3 VDD_1V8	237 163	
Continuous RX			VDD_3V3 VDD_1V8	176 108	
Continuous IX			VDD 3V3	0	

(1) Peak current VDD_3V3 can hit 450mA during device calibration; Peak current VDD_1V8 of 300mA including peripherals and internal cortex.

Table 11. Current Consumption – WLAN 5-GHz Use Cases

Mode	Description	ТҮР	Unit		
DTIM = 1	System with 3.3V to Ext. DC/DC at 85% efficiency WLAN beacon reception every DTIM=1 (~100ms)	735	μA		

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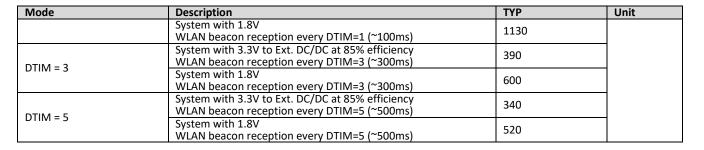


Table 12. Current Consumption – BLE Static Modes

Parameter	Test Condition	Supply	TYP	Unit
	TX power = 0 dBm	VDD_1V8	98	
		VDD_3V3	39	
TV may duty avala	TV newsray 10 dDm	VDD_1V8	98	
TX, max duty cycle	TX power = 10 dBm	VDD 3V3	116	
	TV newser 20 dBm	VDD_1V8	98	mA
	TX power = 20 dBm	VDD 3V3	259	
RX		VDD 1V8	60	
ĸх		VDD_3V3	0	
	Table 42. Command C		-	

Table 13. Current Consumption – Device States						
Mode	Description	Supply	ТҮР	Unit		
Shutdown	External supplies are available,	VDD_1V8	10			
Shutdown	device held in reset (nRESET is low)	VDD_3V3	2			
Sloop	Low power mode – RAM in retention	VDD_1V8	330	μΑ		
Sleep	Low power mode – RAM in retention	VDD_3V3	2			

3.1.6. Fast Clock Characteristics

The fast clock running at 40-MHz for WLAN/BLE functions is included in the module. The specification is shown in below table.

Table 14. 40-MHz Crystal Oscillator (HFXT) Characteristics

Parameter	Test Condition	MIN	TYP	MAX	Unit
Crystal frequency			40		MHz
ESR, Equivalent series resistance				20	Ω
Frequency tolerance	T _A : 25°C	-10		+10	ppm
Frequency stability	T _A : -40°C ~ 85°C/105°C ⁽¹⁾	-30		+30	ppm
C _L , Crystal load capacitance			8		pF

(1) -IN variants can support up to 105 °C.

3.1.7. External Slow Clock Requirements

The slow clock running at 32.768-KHz for low power mode is not included in the module. The slow clock can be generated internally or externally. The external slow clock requirements are listed in below table.

Parameter	Description	MIN	ТҮР	MAX	Unit
Crystal frequency	Square wave		32768		Hz
Frequency accuracy	Initial + temperature + aging	-250		+250	ppm
Input duty cycle		30	50	70	%
Rise and fall time	10% to 90% (rise) and 90% to 10% (fall) of digital signal level			100	ns
Input low level		0		0.35 x VDD_1V8	V
Input high level		0.65 x VDD_1V8		1.95	V
Input impedance		1			ΜΩ
Input capacitance				5	рF





3.1.8. Power Supply Sequencing

For proper operation of the module, perform the recommended power-up sequencing as follows:

- 1. VDD_3V3 and VDD_1V8 must be available before nRESET is released;
- 2. For an external slow clock, ensure that the clock is stable before nRESET is deasserted (high);
- 3. The nRESET pin should be held low for at least 10 us after stabilization of the external power supplies.

3.1.9. SDIO Timing Characteristics

SDIO is the main host interfaces for WLAN, and it supports a maximum clock rate of 52-MHz. The module also supports shared SDIO interface for both BLE and WLAN.

The timing diagram for default speed and high speed SDIO are as follows:

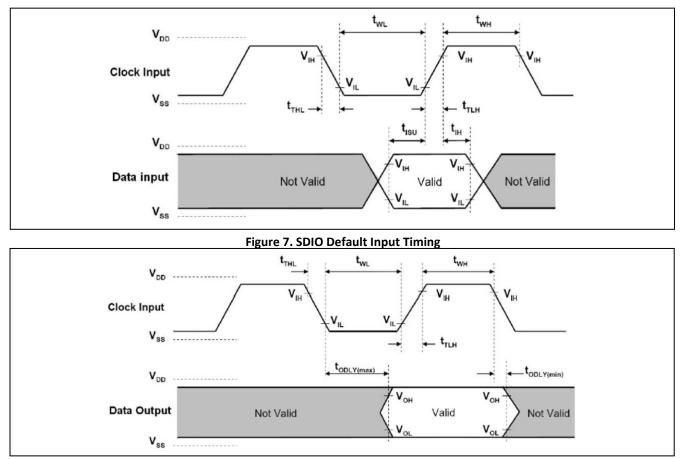


Figure 8. SDIO Default Output Timing

Parameter	Description	MIN	MAX	Unit
f _{clock}	Clock frequency, CLK		26	MHz
t _{High}	High period	10		
t _{Low}	Low period	10		
t _{TLH}	Rise time, CLK		10	
t _{THL}	Fall time, CLK		10	ns
t _{ISU}	Setup time, input valid before CLK 1	5		
t _{IH}	Hold time, input valid after CLK 1	5		
t _{odly}	Delay time, CLK ↓ to output valid	2	14	
CL	Capacitive load on outputs	15	40	pF

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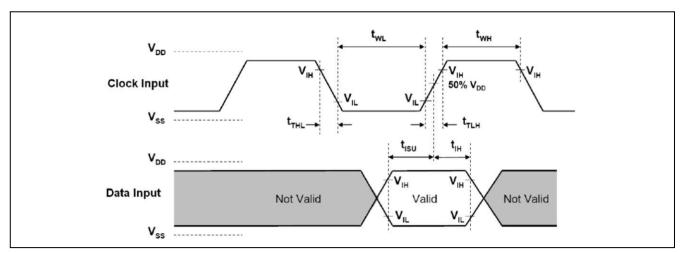


Figure 9. SDIO High Speed Input Timing

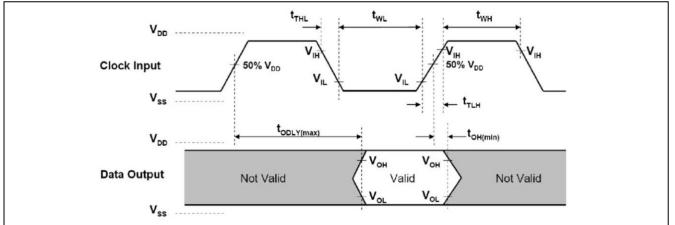


Figure 10. SDIO High Speed Output Timing

Table 17. SDIO Timing Parameters - High Speed

Parameter	Description	MIN	MAX	Unit
f _{clock}	Clock frequency, CLK		52	MHz
t _{High}	High period	7		
t _{Low}	Low period	7		
t _{tlH}	Rise time, CLK		3	
t _{THL}	Fall time, CLK		3	ns
t _{ISU}	Setup time, input valid before CLK 1	6		
t _{iH}	Hold time, input valid after CLK 1	2		
t _{odly}	Delay time, CLK ↓ to output valid	2	14	
CL	Capacitive load on outputs	15	40	pF

3.1.10. SPI Timing Characteristics

SPI is another host interface for WLAN. The module also supports shared SPI interface for both BLE and WLAN. The timing diagram for SPI is as follows:

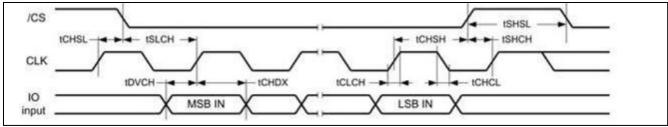


Figure 11. SPI Default Input Timing



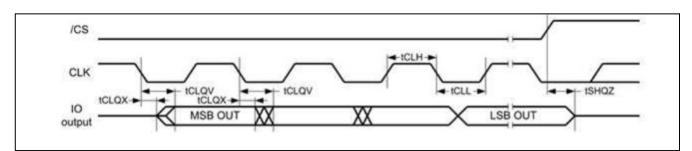


Figure 12. SPI Default Output Timing

Table 18. SPI Timing Parameters

Parameter	Description	MIN	MAX	Unit
f _{clock}	Clock frequency, CLK		26	MHz
t _{High}	High period	10		
t _{Low}	Low period	10		
t _{TLH}	Rise time, CLK		3	
t _{THL}	Fall time, CLK		3	
t _{CSU}	CS setup time, CS valid before CLK 1	3		ns
t _{ISU}	PICO, input valid before CLK	3		
t _{IH}	PICO Hold time, input valid after CLK 1	3		
t _{Dr} , t _{Df} - Active	Delay time, CLK \uparrow / \downarrow to output valid	2	10	
t _{Dr} , t _{Df} - Sleep	Delay time, CLK \uparrow / \downarrow to output valid		12	
CL	Capacitive load on outputs	15	40	pF

3.1.11. UART 4-Wire Interface

UART is the main host interface for BLE, which supports host controller interface (HCI) transport layer.

Table 19. UART Timing Parameters

Parameter	Description	MIN	ТҮР	MAX	Unit
Baud rate	Clock frequency, CLK	37.5		4364	kbps
Baud rate accuracy per byte	Receive/Transmit	-2.5		+1.5	%
Baud rate accuracy per bit	Receive/Transmit	-12.5		+12.5	%
CTS low to TX_DATA on		0	2		ms
CTS high to TX_DATA off	Hardware flow control			1	Byte
CTS high pulse width		1			bit
RTS low to RX_DATA on		0	2		ms
RTS high to RX_DATA off	Interrupt set to 1/4 FIFO			16	Byte

3.2. RF Characteristics

Below RF data is applicable to both ANT1 and ANT2 ports. ANT2 port is not available for BLE.

3.2.1. WLAN Performance: 2.4-GHz Receiver Characteristics

Table 20. WLAN Performance: 2.4-GHz Receiver Characteristics⁽¹⁾

Parameter	Test Condition	MIN	TYP	MAX	Unit
Operational frequency range		2412		2472	MHz
	1 DSSS		-95		
	2 DSSS		-92		
	11 DSSS		-87		
Consitivity 80/ DED for 11h rates 100/	6 OFDM		-90		
Sensitivity: 8% PER for 11b rates, 10% PER for 11g/n/ax rates	54 OFDM		-72		dBm
	HT MCS0 MM 4K		-90		
	HT MCS7 MM 4K		-68.5		
	HE MCS0 4K		-89.5		
	HE MCS7 4K		-69.5		
	1 DSSS		0		
Maximum input level: 8% PER for 11b rates, 10% PER for 11g/n/ax rates	6 OFDM, HT MCSO, HE MCSO		0		dBm
	54 OFDM, HT MCS7, HE MCS7		-9		uBIII

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Parameter	Test Condition	MIN	TYP	MAX	Unit
	1 DSSS		45		
	2 DSSS	39	39		
	11 DSSS		20		
Adjacent channel rejection	6 OFDM		3		dB
	54 OFDM		20		uв
	HT MCS0 MM 4K		3		
	HT MCS7 MM 4K		16		
	HE MCS0 4K		-1		
RSSI accuracy	-90 dBm to -30 dBm	-3		3	dB

(1) Data was measured at channel 6 - 2437MHz. Measurements on other channels may show a variance of 1 to 2 dB.

3.2.2. WLAN Performance: 2.4-GHz Transmitter Characteristics

Table 21. WLAN Performance: 2.4-GHz Transmitter Power

Parameter	Test Condition	MIN	ТҮР	MAX	Unit
Operational frequency range		2412		2472	MHz
	1 DSSS		17.8		
	6 OFDM		17.8		
	54 OFDM		15.3		
Output power at VDD_3V3 = 3.3 V	HT MCS0 MM 4K		17.8		dBm
	HT MCS7 MM 4K		15.3		
	HE MCS0 4K		17.8		
	HE MCS7 4K		15.1		

(1) Data was measured at channel 6 – 2437MHz. Measurements on other channels may show a variance of 1 to 2 dB. Typical power was recorded as average power, peak power can reach 20 dBm. TX power on each channel might be limited by the regulatory requirement.

3.2.3. WLAN Performance: 5-GHz Receiver Characteristics

Table 22. WLAN Performance: 5-GHz Receiver Characteristics

Parameter	Test Condition	MIN	TYP	MAX	Unit	
Operational frequency range		5180		5845	MHz	
· · · · -	6 OFDM		-90.5			
Sensitivity: 10% PER for 11g/n/ax rates	54 OFDM		-73			
	HT MCS0 MM 4K		-90.5			
	HT MCS7 MM 4K		-71			
	HE MCS0 4K		-89.5			
	HE MCS7 4K		-69.5			
Maximum input level: 10% PER for 11g/n/ax rates	6 OFDM, HT MCSO, HE MCSO		-23			
	54 OFDM, HT MCS7, HE MCS7		-24		dBm	
	6 OFDM		20			
	54 OFDM		3			
Adjacent channel rejection	HT MCS0		18		dD	
Adjacent channel rejection	HT MCS7		0		dB	
	HE MCS0		16			
	HE MCS7		-1			
RSSI accuracy	-90 dBm to -30 dBm	-3		3	dB	

3.2.4. WLAN Performance: 5-GHz Transmitter Characteristics

Table 23. WLAN Performance: 5-GHz Transmitter Power

Parameter	Test Condition	MIN	ТҮР	MAX	Unit
Operational frequency range		5180		5845	MHz
	6 OFDM		16.4		
	54 OFDM		11.7		
Output power at VDD 3V3 = 3.3 V	HT MCS0		16.4		dBm
	HT MCS7		11.7		ubiii
	HE MCS0		16.5		
	HE MCS7		10.6		

(1) The output power is measured at frequency 5580MHz. Measurements on other channels may show a variance of 1 to 2 dB. Typical power was recorded as average power, peak power can reach 20 dBm. TX power on each channel might be limited by the regulatory requirement.



3.2.5. BLE Performance: Receiver Characteristics

Table 24. BLE Performance: 2.4-GHz Receiver Characteristics

Doromotor	Table 24. BLE Performance: 2.4-GHZ Receiver Characte		TVD	MAY	Linit	
Parameter	Test Condition	MIN	ТҮР	MAX	Unit	
BLE 125Kbps (LE Coded) Receiv	PER <30.8%	r	100		, 	
Receiver sensitivity			-100 0		dBm	
Receiver saturation	PER <30.8%		•		 	
Co-channel rejection ⁽¹⁾	Wanted signal at -79 dBm, modulated interferer in channel		10			
Selectivity, ±1 MHz ⁽¹⁾	Wanted signal at -79 dBm, modulated interferer at ±1 MHz		$0/0^{(2)}$			
Selectivity, ±2 MHz ⁽¹⁾	Wanted signal at -79 dBm, modulated interferer at ±2 MHz		-37 / -30 (2)		dB	
Selectivity, ±3 MHz ⁽¹⁾	Wanted signal at -79 dBm, modulated interferer at ±3 MHz		-39/-36 ⁽²⁾			
Selectivity, ±4 MHz ⁽¹⁾	Wanted signal at -79 dBm, modulated interferer at ±4MHz		-45 / -41 ⁽²⁾			
RSSI accuracy	-90 dBm to -20 dBm	-4		4	L	
BLE 500Kbps (LE Coded) Receiv					1	
Receiver sensitivity	PER <30.8%		-97.5		dBm	
Receiver saturation	PER <30.8%		0			
Co-channel rejection ⁽¹⁾	Wanted signal at -72 dBm, modulated interferer in channel		10			
Selectivity, ±1 MHz ⁽¹⁾	Wanted signal at -72 dBm, modulated interferer at ±1 MHz		0/0 ⁽²⁾			
Selectivity, ±2 MHz ⁽¹⁾	Wanted signal at -72 dBm, modulated interferer at ±2 MHz		-35 / -25 ⁽²⁾		dB	
Selectivity, ±3 MHz ⁽¹⁾	Wanted signal at -72 dBm, modulated interferer at ±3 MHz		-40/-37 (2)			
Selectivity, ±4 MHz ⁽¹⁾	Wanted signal at -72 dBm, modulated interferer at ±4MHz		-45 / -40 ⁽²⁾			
RSSI accuracy	-90 dBm to -20 dBm	-4		4		
BLE 1Mbps (LE 1M) Receiver Cl						
Receiver sensitivity	PER <30.8%, 37-byte packets		-95.5			
Receiver sensitivity	PER <30.8%, 255-byte packets		-95		dBm	
Receiver saturation	PER <30.8%		0			
Co-channel rejection ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer in channel		10			
Selectivity, ±1 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±1 MHz		0/0 ⁽²⁾			
Selectivity, ±2 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±2 MHz		-35 / -28 (2)		dB	
Selectivity, ±3 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±3 MHz		-38/-32 (2)			
Selectivity, ±4 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±4MHz		-45 / -40 (2)		1	
Out-of-band blocking	30 MHz to 2000 MHz, wanted signal at -67 dBm		-23		1	
Out-of-band blocking	2003 MHz to 2399 MHz, wanted signal at -67 dBm		-30		1	
Out-of-band blocking	2484 MHz to 2997 MHz, wanted signal at -67 dBm		-30			
Out-of-band blocking	3000 MHz to 6 GHz, wanted signal at -67 dBm		-21		dBm	
	Wanted signal at 2402 MHz, -64 dBm, two interferers at				1	
Intermodulation	2405 and 2408 MHz respectively, at the given power level		-40			
RSSI accuracy	-90 dBm to -20 dBm	-4		4	dB	
BLE 2Mbps (LE 2M) Receiver Cl					4.5	
Receiver sensitivity	PER <30.8%, 37-byte packets		-93			
Receiver saturation	PER <30.8%		0		dBm	
Co-channel rejection ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer in channel		10			
Selectivity, ±2 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±1 MHz		0/0 ⁽²⁾		1	
Selectivity, ±4 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±2 MHz		-35 / -28 (2)		1	
Selectivity, ±6 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ± 2 MHz		-35 / -28 (2)		dB	
Alternate channel rejection,						
±8 MHz ⁽¹⁾	Wanted signal at -67 dBm, modulated interferer at ±8MHz		-37 / -32 ⁽²⁾			
Out-of-band blocking	30 MHz to 2000 MHz, wanted signal at -67 dBm		-23			
Out-of-band blocking	2003 MHz to 2399 MHz, wanted signal at -67 dBm		-30			
Out-of-band blocking	2484 MHz to 2997 MHz, wanted signal at -67 dBm		-30		dBm	
Out-of-band blocking	3000 MHz to 6 GHz, wanted signal at -67 dBm		-21 dBm		dBm	
	Wanted signal at 2402 MHz, -64 dBm, two interferers at	1			1	
Intermodulation	2405 and 2408 MHz respectively, at the given power level		-44	<u> </u>		
RSSI accuracy	-90 dBm to -20 dBm	-4		4	dB	

(1) Numbers given as C/I dB;
(2) X / Y, where X is +N MHz and Y is -N MHz;

3.2.6. BLE Performance: Transmitter Characteristics

Table 25. BLE Performance: Transmitter Characteristics

Parameter	Test Condition	MIN	ТҮР	MAX	Unit
Operational frequency range		2402		2480	MHz
Output power	Highest setting		17.6		dBm

(1) Data was measured at channel 6 – 2440MHz. Measurements on other channels may show a variance of 1 to 2 dB. TX power might be limited by the regulatory requirement.

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3.3. Antenna Characteristics

BDE provides a reference PCB trace antenna to work with BDE-BW3351NP2 module. This reference antenna is certified with the module. Customer can refer to the reference layout to achieve similar performance while integrating the module to the system. The following data was measured with the module assembled to a reference board. The module placement and the dimension of the reference board is shown in below figure.

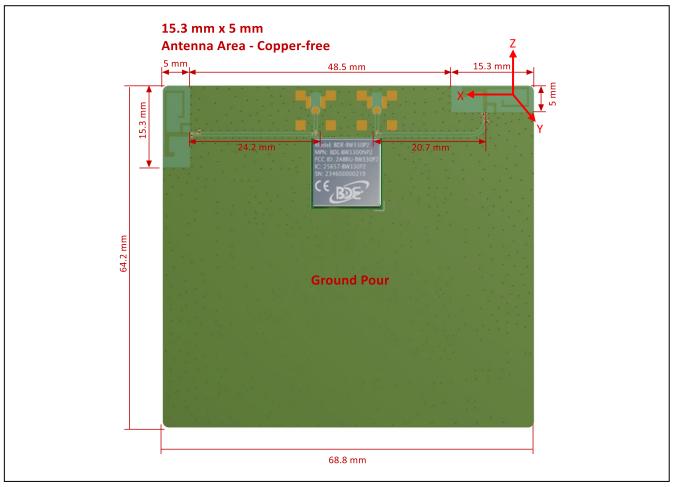


Figure 13. Antenna Placement and Reference Board

3.3.1. Antenna Gain

Table 26. Gain of Integrated PCB Trace Antenna – 2.4G

Frequency (MHz)	Gain (dBi)			
2410	0.06			
2420	-0.10			
2430	-0.02			
2440	0.27			
2450	0.50			
2460	0.56			
2470	0.57			
2480	0.71			

Table 27. Gain of Integrated PCB Trace Antenna – 5G			
Frequency (MHz)	Gain (dBi)		
5150	1.34		
5250	0.45		
5350	0.43		
5450	0.12		
5550	1.41		

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Frequency (MHz)	Gain (dBi)
5650	0.60
5750	0.58
5850	-0.63



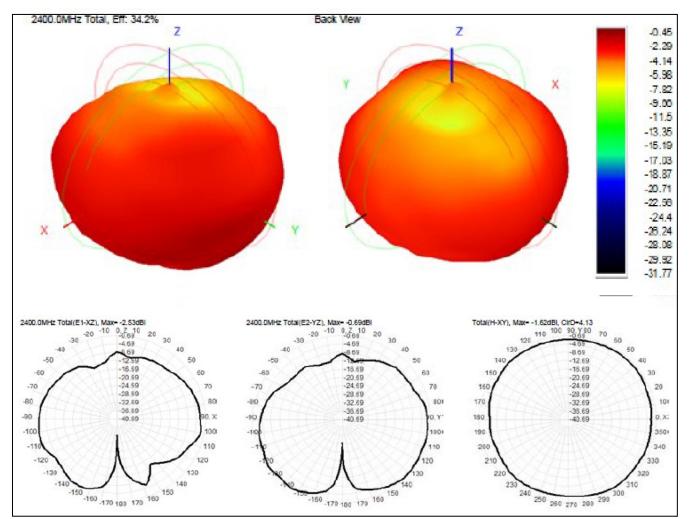


Figure 13. Radiation Pattern of the Integrated PCB Trace Antenna at 2440MHz

BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351



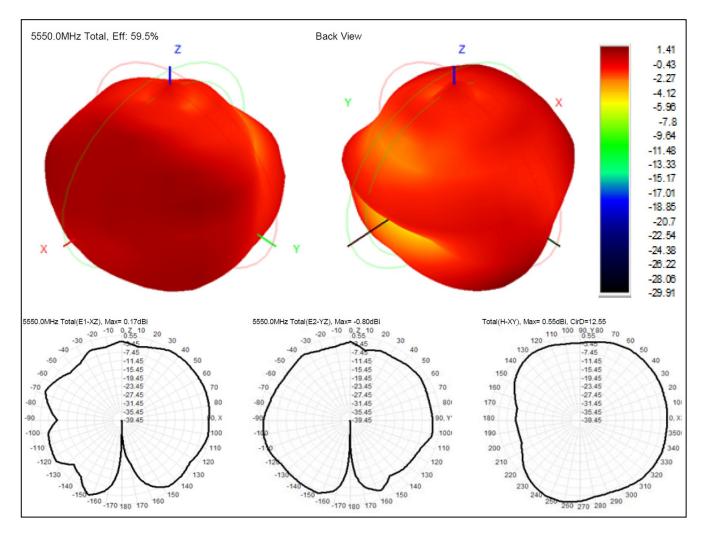


Figure 13. Radiation Pattern of the Reference PCB Trace Antenna at 5550MHz

3.3.3. Other Certified Antennas

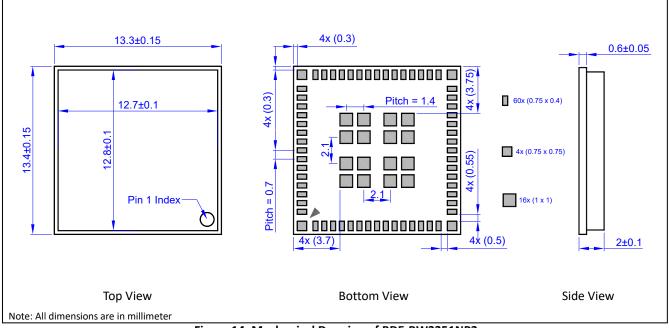
For other certified antennas, please refer to Table 33.

4. Mechanical Specifications

4.1. Module Dimensions

The module dimensions ae shown in following figures:

BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351





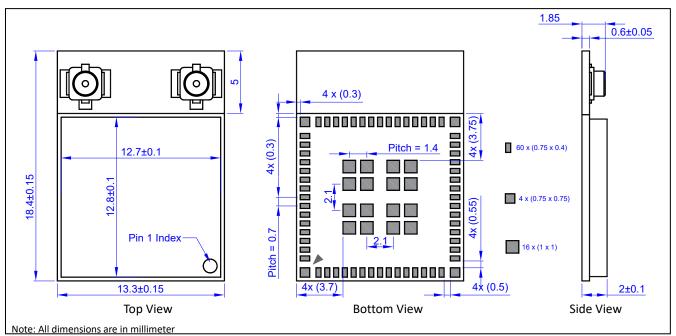


Figure 15. Mechanical Drawing of BDE-BW3351UP2





4.2. PCB Footprints

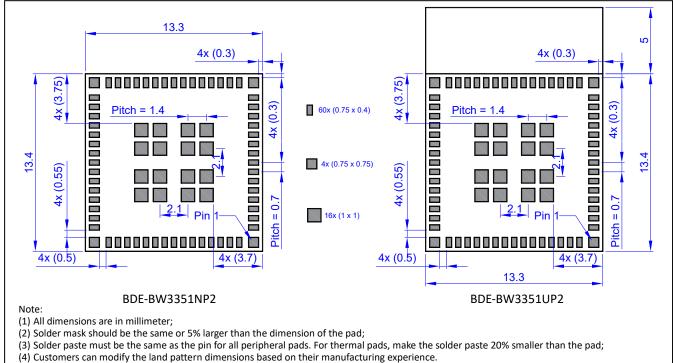
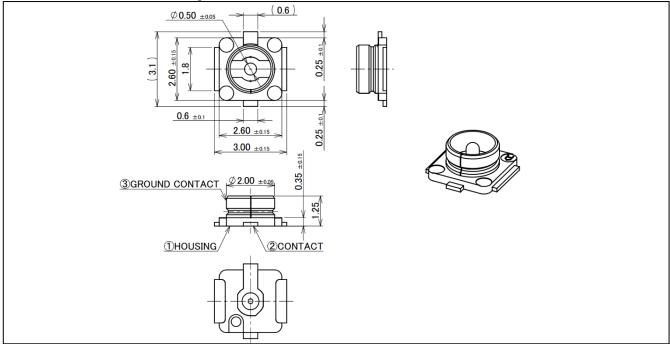


Figure 16. Recommended Footprint Drawings

4.3. U.FL Connector Specification

The drawing and specification of the U.FL connector utilized in the module is as below for reference.



The dimension unit in below drawing is millimeter.

BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351

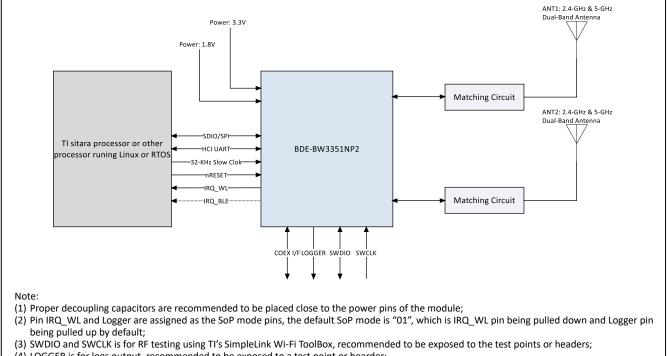


RATING VOLTAGE	60 V AC (R.M.S)		
RATING FREQUENCY	DC~9GHz		
OPERATING TEMPERATURE	233∼363K (−40°C∼+90°C)		
VSWR	RECEPTACLE: 1.3 MAX. AT 0.1~3 GHz, 1.4 MAX. AT 3~6 GHz, 1.8 MAX. AT 6~9 GHz		
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: ⊿R 20 mohm MAX.		
GROUND CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: 🖉 R100 mohm MAX.		
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.		
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE		
DURABILITY	30 CYCLES		
UNMATING FORCE (INITIAL / AFTER TEST)	INITIAL: 5 N MIN. AFTER TEST: 3 N MIN.	INITIAL: 4 N MIN. AFTER TEST: 2 N MIN.	

Figure 17. U.FL Connector Drawing and Specification

5. Integration Guideline

5.1. System Diagram



- (4) LOGGER is for logs output, recommended to be exposed to a test point or hearder;
- (5) SDIO/SPI can be used for Linux; SPI is used by default for RTOS system;
- (6) COEX I/F is the coexistence interface;
- (7) For BDE-BW3300UP1, antenna is attached to the module through U.FL connector;
- (8) ANT1 and ANT2 should be placed apart, refer to Section 5.2 for placement;
- (9) ANT2 is not available for BLE.

Figure 18. High-Level System Block Diagram

5.2. Module Placement

The placement of the module in the base board is critical in your design. Improper placement can lead to poor antenna performance. BDE recommends following below practical placement to achieve acceptable antenna performance.

Any form of proximity to the metal or other material will change/degrade the antenna performance. Keep the antenna area as far as possible to the metal material in any direction. If metal materials cannot be avoided in your design for example the



design with metal enclosure, we recommend keep the antenna area at least 40mm distance to the enclosure in all directions. Customers should verify the communication range with the mock-up or real product prototype on their own.

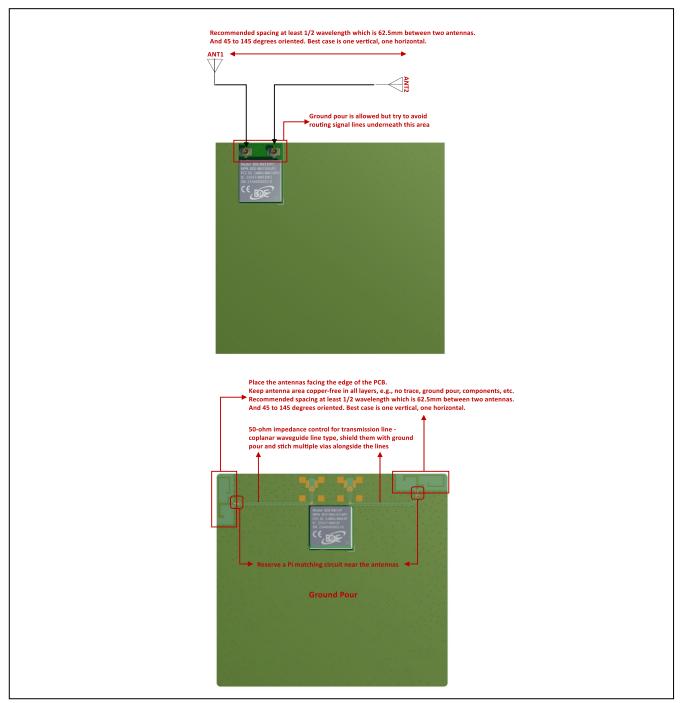


Figure 19. Recommended Module Placement

5.3. Other Design Considerations

 Table 28. Other Design Considerations

	Thermal
1	The proximity of ground vias must be close to each ground pad of the module.
2	Signal traces must not be run underneath the module on the layer where the module is mounted.
3	Have a complete ground pour in layer 2 for thermal dissipation.
4	Have a solid ground plane and ground vias under the module for stable system and thermal dissipation.
5	Increase the ground pour in the first layer and have all of the traces from the first layer on the inner layers, if possible.



6	Signal traces can be run on a third layer under the solid ground layer, which is below the module mounting layer.		
	RF Trace and Antenna Routing		
7	7 The RF trace antenna feed must be as short as possible beyond the ground reference. At this point, the trace starts to radiate.		
8	The RF trace bends must be gradual with an approximate maximum bend of 45° with trace mitered. RF traces must not have		
9	sharp corners. RF traces must have via stitching on the ground plane beside the RF trace on both sides.		
10	RF traces must have constant impedance (50-ohm Coplanar or microstrip transmission line).		
10	For best results, the RF trace ground layer must be the ground layer immediately below the RF trace. The ground layer must		
11	be solid.		
12	There must be no traces or ground under the antenna section.		
13	RF traces must be as short as possible. The antenna, RF traces, and modules must be on the edge of the PCB product. The proximity of the antenna to the enclosure and the enclosure material must also be considered.		
14	BDE recommends using double-shielded coaxial RF cable to connect with the U.FL connector with antenna if the U.FL variants are selected.		
15	Do not place or run the RF cable right above or below the module.		
16	If there are some other radios besides this module in the system, try to place them apart as far as possible. And ensure		
10	there is at least 25 dB isolation between the antenna port of every radio.		
	Supply and Interface		
17	The power trace for VDD_3V3 is recommended to be at least 20-mil wide.		
18	The VDD_1V8 trace is recommended to be at least 20-mil wide.		
19	Make VDD_3V3 and VDD_1V8 traces as wide as possible to ensure reduced inductance and trace resistance.		
20	If possible, shield 3V3 and 1V8 traces with ground above, below, and beside the traces.		
21	SDIO signals traces (CLK, CMD, DO, 01, 02, and 03) must be routed in parallel to each other and as short as possible (less than 12 cm). In addition, every trace length must be the same as the others. There should be enough space between traces- greater than 1.5 times the trace width to ensure signal quality, especially for the SDIO_CLK trace. Remember to keep these traces away from the other digital or analog signal traces. It is recommended adding ground shielding around these buses.		
22	SDIO and digital clock signals are a source of noise. Keep the traces of these signals as short as possible. If possible, maintain a clearance around them.		

5.4. Development Resources

Each module will have a breakout board for its own and it can be interfaced with the plug-in evaluation module BDE-BW33-EM. The module also comes with the M.2 Key E form factor that can work with any evaluation board of the processor that supports the standard M.2 Key E interface.

For more information on the development kits, please visit the product page on bdecomm.com or refer to the **Module User Guide**.

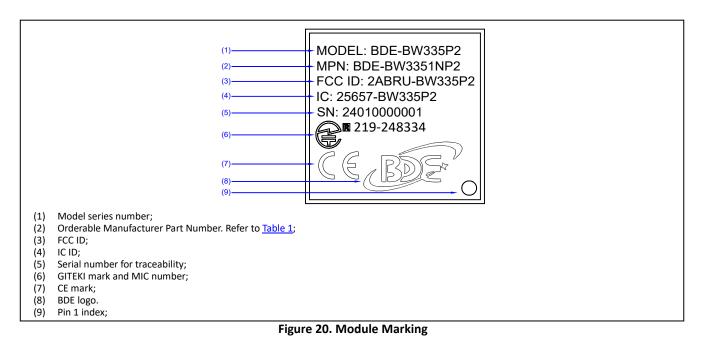
6. Handling Instructions

The module is the surface mount module with LGA footprint. It is designed to conform to the major manufacturing guidelines, including the commercial, industrial manufacturing process.

In this section, we will cover the basic shipping information, including the module markings, packaging, labeling, etc. And also, the instructions on how to handle the module in terms of storage, assembly and so on.

6.1. Module Marking

BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351



6.2. Packaging Information



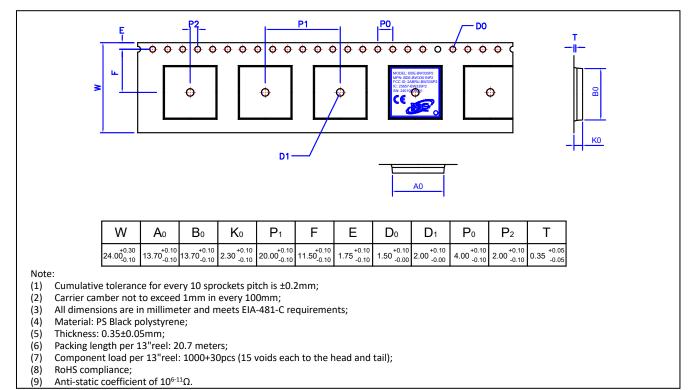


Figure 21. Carrier Tape Drawing for BDE-BW3351NP2 Variants



BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351



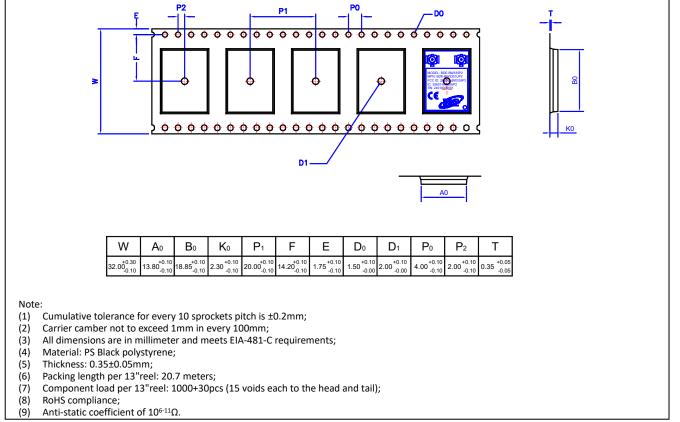
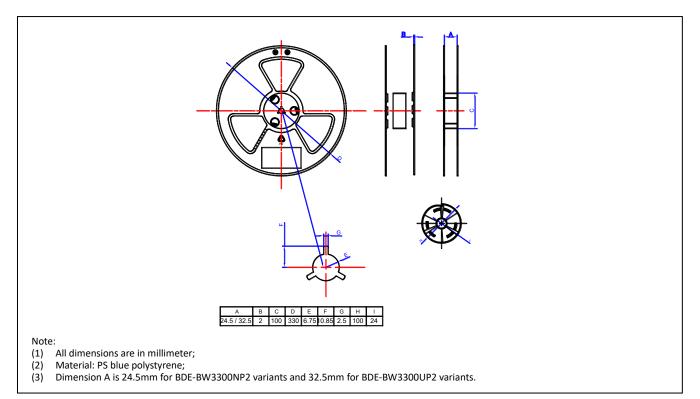


Figure 22. Carrier Tape Drawing for BDE-BW3351UP2 Variants







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6.2.2. Carton Information and Labeling

6.2.2.1. Carton Information

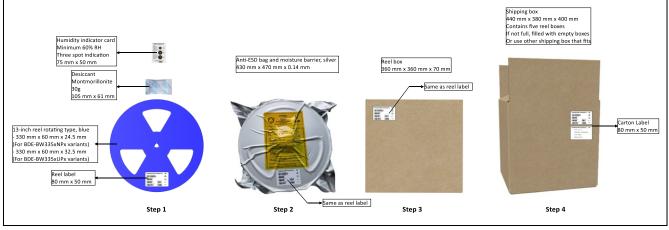


Figure 24. Carton Information

6.2.2.2. Reel Label

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The reel label will be affixed onto the reel, Anti-ESD bag and reel box. It mainly shows the MPN (Manufacturer Part Number), CPN (Customer Part Number), PO (Purchase Order Number), LOT number, QTY (Quantity), DC (Date Code) and MSL (Moisture Sensitivity Level). Sometimes, it also shows other information, such as the regulatory information.

Guangzhou BDE Technology Inc.		BDE-'
(1P)MPN: BDE-XXXXXXXX		
(P)CPN: XXXXXXXXXX		\bigotimes
(K)PO: XXXXXXXXXX	(Q)QTY: XXXX	MSL 3
(1T)LOT: YYYYXXXXXXXX	(9D)DC: YYWW	RoHS

Figure 25. Reel Label Information

6.2.2.3. Carton Label

The carton label will be affixed onto the surface of the carton. If the carton contains different Part Numbers or POs, there will be different labels representing different Part Numbers, different POs and Quantity.

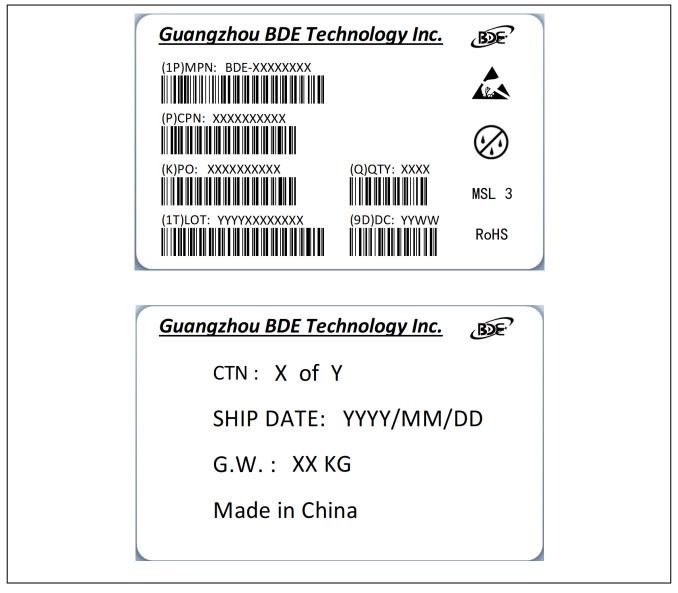


Figure 26. Carton Label Information

6.3. Assembly Instruction

6.3.1. Moisture Sensitive Level

The MSL (Moisture Sensitive Level) of the module is MSL-3. Handling guidelines are listed as below:

- (1) The floor life for MSL-3 device is 168 hours in ambient environment 30°C/60%RH. Before assembly, make sure to check if the modules are packaged with desiccate and humidity indicator card;
- (2) After the bag is opened, make sure to mount the modules within 168 hours at factory conditions (< 30°C/60% RH) or stored at <10% RH. Repackage is needed with new desiccate and humidity indicator card if the modules are not mounted before exceeding floor life;
- (3) If the card reads >10%, or the modules have been exposed for over 168 hours, the modules need to be baked before mounted. Recommended baking condition is 125° C for 8 hours.

Datashee



6.3.2. Reflow Profile

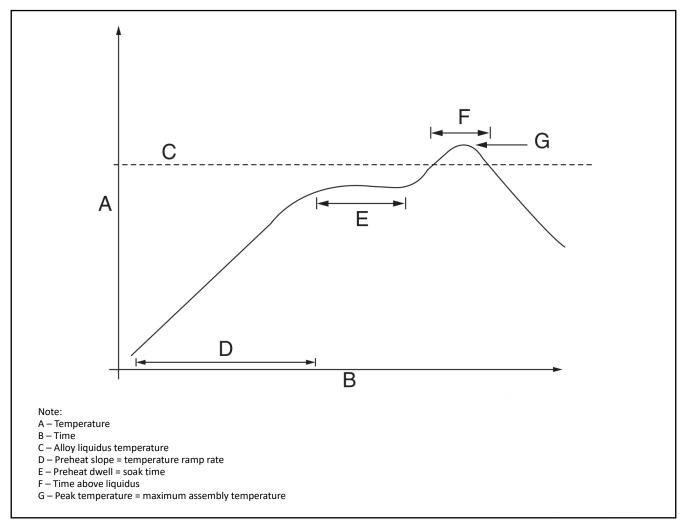


Figure 27. Thermal Profile Schematic Table 29. Reflow Profile Parameters ^{(1) (2)}

Item	Temperature Range	Ramp Rate / Time
D, preheat zone	30°C ~ 175°C	2°C ~ 4°C per second
E, soak zone	150°C ~ 200°C	60 ~ 120 seconds
C, Alloy liquidus temperature	217°C ~ 220°C	-
F, reflow zone	230°C ~ 245°C	60 ~ 90 seconds
G, target maximum reflow temperature	250°C	-
Absolute peak temperature ⁽³⁾	260°C	-

(1) This is for Pb-free (SAC 305) paste. Different pastes require different profiles for optimum performance, so it is important to consult the paste manufacturer before developing the solder profile;

(2) It is recommended that the modules do not go through the reflow process more than one time;

(3) Exceed the absolute peak temperature for certain period, e.g. 20s might damage the device or affect the reliability.



6.3.3. Other Consideration

- (1) Ultrasonic cleaning process is not recommended for the modules as the process might damage the module permanently, especially for the crystal oscillator in the module.
- (2) Conformal coating is not allowed to this module. It will impact the reliability of the module once the coating flooded into the shield.

7. Certification

7.1. Bluetooth Qualification

7.1.1. Controller Subsystem Qualification Information

The module series is listed on the Bluetooth SIG website as a qualified Controller Subsystem The detail information can be found in below table.

Table 30. Controller Subsystem Qualification Information

DID/DN	QDID	Link
D067335	229129	https://qualification.bluetooth.com/ListingDetails/208038

7.1.2. Host Subsystem Qualification Information

The module can be integrated into either Linux or RTOS systems. In Linux, where the host is typically an MPU, the host stack used is BlueZ, while in RTOS, where the host is usually an MCU, the host stack is NimBLE.

The Host Controller Subsystem qualification information is as below table.

Host Stack DN Link			
BlueZ	Q302134	https://qualification.bluetooth.com/ListingDetails/221965	
NimBLE	Q344986	https://qualification.bluetooth.com/ListingDetails/273971	

7.1.3. Bluetooth Qualification Process

Below Bluetooth qualification process is provided for customers when they are listing their end product referencing BDE module.

(1) Go to https://launchstudio.bluetooth.com/ and log in;

(2) Select Start the Bluetooth Qualification Process;



Getting Start	ed			
Qualification Workspace will guide you through the Bluetooth Qualification Process for your Products.				
Qualification Process				
Additional resources to help you Bluetooth Qualification Process you're stuck.				
Qualification Program Reference Document (QPRD) Base	Reach out to Bluetooth Support			

For a quick overview of the process, please visit Bluetooth.com

- (3) Product Details:
 - (a) Enter the Project Name, it can be the product name or the product series name;
 - (b) Enter the Product Description;
 - (c) Enter the Model Number;
 - (d) Enter the Product Publication Date, the date that you want your product publicly listed on Bluetooth website;
 - (e) Enter the Product Website;
 - (f) Decide Internal Visibility options;
 - (g) Decide whether to qualify any additional Product(s) that use the same Design. No in this example;
 - (h) Decide whether to qualify Product(s) that use the same Design already included in an existing Qualified Product from your Member Company. No in this example.

Product Details

Let's get started. Provide information about your Product(s).

c			those used by your dvertising, distributing		Product.
Product Nam	e PN - Test				
* Product Descriptio	n PD -Test				
Model Number	MD -Test				
Product Publication Dat	e 2024-10-14				
	Coordinated		comes visible to the public in t C) on the Product Publication fter submission.		
Product Websit	e www.bdec	:omm.com			
Internal Visibilit	• Yes (Pr		 visible to other users from y Product Publication 	our company prior to	
Name Desc PN - Test PD -T	lption	Number MD -Test	Date 2024-10-14	Visibility	Website www.bdecomm.com
Do you war		lify any a	Additional Pro Design?		t use the same
Do you war include	it to qua	lify Prod		the same	Design already

(4) Specify the Design:

- (a) Decide whether to include any existing Design(s) in your Product. Yes in this example;
- (b) Enter Controller Subsystem QDID 229129 and select. Enter Host Subsystem QDID Q302134 and select;
- (c) Click "I'm finished entering DNs";
- (d) Click "Combine unmodified Designs";



- (e) Select "TCRL 2024-2(Recommended)";
- (f) Perform Consistency Check.

Specify the Design

Provide information about the Design included in your Product.

Do you in	clude any existing Design(s) in your Product?
	D at a time and continue until you have provided all the D(s) for all the Designs included in your Product.
Enter or	search for any DN or QDID used in your Product Q
229129 S	impleLink ¹¹⁴ CC3301 Texas Instruments Incorporated
Q302134	Texas Instruments BlueZ 5.72 Texas Instruments Incorporated
	The finished extering DNs
You pro	vided Designs with LE Core-Controller and LE Core-Host Configuration.
	What do you want to do next?
	Combine Modify or add to this set of Designs
	sign with LE Core-Complete Configuration (QPRD Option 2a) he following information about your Design.
Design Name	PN - Test
	Confirm the TCRL Package version.
	TCRL 2024-2 (Recommended) TCRL 2024-1 (Active 2024-06-29 to 2024-12-02)
	Advanced Design Settings 👻
	Perform Considency Chuck
	Consistency Check is complete:
	No inconsistencies identified.

- (5) Test Plan and Documentation. There would be no test plan generated and no other documentations needed to be submitted.
 - PN Test

Test Plan and Documentation

No test plan has been generated for your new Design. Test declarations and test reports do not need to be submitted. You can continue to the next step.

Save and return to Specify the Design	Save all changes	Save and go to Product Qualification Fee	
opecity the besign	changes	Fee	

- (6) Product Qualification Fee.
 - (a) Select a DID. If you don't have one, you need to purchase a DID for your product by clicking Pay Product Qualification Fee.
- (7) Submission:
 - (a) Review all information that you have entered and make sure no mistakes;
 - (b) Tick all check boxes if you confirmed above information and add your name to the signature page;
 - (c) Complete the Submission.
- (8) The qualification will be done immediately and your product will be listed to the Bluetooth SIG website as per your required listed date in step (3).

For more information about listing your product to Bluetooth SIG, please visit below webpage: https://www.bluetooth.com/develop-with-bluetooth/qualification-listing/

7.2. Regulatory Compliance

The module is certified for FCC, IC/ISED, ETSI/CE-RED and MIC as listed in below table. More regions can be covered by request.

Regulatory Body / Region	Standards	ID	MPN
FCC (USA)	FCC CFR 47 PART 15 C (15.247) FCC CFR 47 PART 15 E (15.407)	2ABUR-BW335P2	
IC/ISED (Canada)	RSS-247 Issue 3 RSS-Gen Issue 5 ANSI C63.10: 2013	25657-BW335P2	
ETSI/CE-RED (Europe)	ETSI EN 301 489-1 V2.2.3 (2019-11) ETSI EN 301 489-3 V2.3.2 (2023-01) ETSI EN 301 489-17 V3.3.1 (2024-09) EN 55032:2015/A11:2020 EN 55035:2017/A11:2020 ETSI EN 300 328 V2.2.2 (2019-07) ETSI EN 301 893 V2.1.1 (2017-05) ETSI EN 300 440 V2.2.1 (2018-07) EN IEC 62311: 2020 EN IEC 62368-1:2020+A11:2020	NA	BDE-BW3351NP2 BDE-BW3351UP2 BDE-BW3351NP2-IN BDE-BW3351UP2-IN
TELEC (Japan)	MIC Notice No.88 Appendix No.43 MIC Notice No.88 Article 2, paragraph 1, item 19-3	219-248334	

Table 32. Certification Information

7.2.1. Certified Antennas

The module series has been tested and certified with below antennas listed in <u>Table 33</u>.

Antenna Type	Manufacturer	MPN	Peak Gain (dBi)		Note	
			2.4G	5G	Note	
PCB trace antenna	BDE	NA	0.71	1.41	External, reference	
Chip antenna	Ethertronics	M830520	1.0	2.6	External	
Chip antenna	Pulse	W3006	2.2	5.2	External	
FPC antenna	BDE	BDE-FPC25-4017-120F1	1.5	2.9	External	
Whip antenna	BDE	BDE-W25-17010-HRP	2.7	2.3	External	

Table 33. Certified Antenna List

Customers are encouraged to use the certified antennas in the case of external antenna options to reduce certification testing effort and risk of failing. If customer want to choose another antenna that fits their product, there are some scenarios that need to be considered.

If the external antenna is of the same antenna type and of equal or less gain compared to the ones listed in above table, and with similar in-band and out-of-band characteristic, then the antenna can be used with the module in USA and Canada where modular approval is applicable, as long as the spot-check testing of the new antenna with host is performed to verified that it will not change the performance. However, in countries such as EU countries applying the ETSI standards where the modular approval is not applicable, the radiated emissions are always tested with the end product with any antennas.

If the external antenna is of a different type or with non-similar in-band and out-of-band characteristic, but still has equal gain or less gain compared to the above listed antennas. The new antenna can be added to the existing modular grant/certificate by filing a permissive change, C2PC (Class II Permissive Change) in case of FCC and ISED. The radiated emission testing is needed, but re-certification is not required.

In the case of the external antenna with higher gain than the peak gain listed in above table are very likely to require a full new end product certification. However, we recommended that you consult with your certification house to understand the correct approaches for your product case by case.

For the case where customer choose the certified antenna with BDE-BW3351NP2 through the dedicated ANT pin of the module, the customer must copy the design exactly as the one that tested in the certification to comply with the requirement.





7.2.2. FCC Compliance

7.2.2.1. FCC Statement

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and,
- (2) This device must accept any interference received, including interference that may cause undesired operation.

7.2.2.2. FCC Caution

Any changes or modifications to this unit not expressly approved by BDE for compliance could void the user's authority to operate the equipment. The integrator will be responsible to satisfy SAR/RF Exposure requirements, when the module is integrated into the host device.

7.2.2.3. Integration Instructions

List of applicable FCC rules FCC Part 15.247

Specific operational use conditions

This transmitter/module and its antenna(s) must not be co-located or operating in conjunction with any transmitter. This information also extends to the host manufacturer's instruction manual.

Limited module procedures

Not applicable

Trace antenna designs Not applicable

RF exposure considerations

This equipment complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. This compliance to FCC radiation exposure limits for an uncontrolled environment, and minimum of 20cm separation between antenna and body. The host product manufacturer would provide the above information to end users in their end-product manuals.

Antennas

Refer to Table 33

Label and compliance information

The end product must carry a physical label or shall use e-labeling followed KDB784748D01 and KDB784748 stating "Contains Transmitter Module FCC ID: 2ABRU-BW335P2".

Information on test modes and additional testing requirements

Contact BDE for more information.

Additional testing, Part 15 Subpart B disclaimer

The modular transmitter is only FCC authorized for the specific rule parts (FCC Part 15.247) listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of certification. The final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed when contains digital circuity.

(OEM) Integrator has to assure compliance of the entire end-product that includes the module. For 15 B (§15.107 and if applicable §15.109) compliance, the host manufacturer is required to show compliance with 15 while the module is installed and operating.



Furthermore, the module should be transmitting and the evaluation should confirm that the module's intentional emissions (15C) are compliant (fundamental / out-of-band). Finally, the integrator has to apply the appropriate equipment authorization (e.g. Verification) for the new host device per definition in §15.101. Integrator is reminded to assure that these installation instructions will not be made available to the end-user of the final host device.

7.2.3. IC/ISED Compliance

7.2.3.1. IC Statement

This device contains license-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's license-exempt RSS(s). Operation is subject to the following two conditions:

- (1) This device may not cause interference, and,
- (2) This device must accept any interference, including interference that may cause undesired operation of the device.

L'émetteur/récepteur exempt de licencecontenudans le présentappareilestconforme aux CNR d'Innovation, Sciences et Développementéconomique Canada applicables aux appareils radio exempts de licence. L'exploitationestautorisée aux deux conditions suivantes :

- (1) L' appareil ne doit pas produire de brouillage;
- (2) L'appareildoit accepter tout brouillageradioélectriquesubi, mêmesi le brouillageest susceptible d'encompromettre le fonctionnement.

7.2.3.2. IC Caution

Any changes or modifications to this unit not expressly approved by BDE for compliance could void the user's authority to operate the equipment. The integrator will be responsible to satisfy SAR/RF Exposure requirements, when the module integrated into the host device.

7.2.3.3. Integration Instructions

Label and compliance information

The final host device, into which this RF module is integrated has to be labeled with an auxiliary label stating the IC of the RF module, such as "Contains transmitter module IC: 25657-BW335P2" or "Contains transmitter module IC: 25657-BW335P2".

Informations sur l'étiquette et la conformité

Le périphériquehôte final, danslequelce module RF estintégré "doitêtreétiqueté avec uneétiquetteauxiliaireindiquant le CI du module RF, tel que "Contient le module émetteur IC: 25657-BW335P2".

Radio Frequency Exposure Statement for IC

The device has been evaluated to meet general RF exposure requirements. The device can be used in mobile exposure conditions. The min separation distance is 20cm.

Déclaration d'exposition aux radiofréquences pour IC

L'appareil a été évalué pour répondre aux exigences générales en matière d'exposition aux RF. L'appareil peut être utilisé dans des conditions d'exposition mobiles. La distance de séparation minimale est de 20 cm.

This radio transmitter [IC: 25657-BW335P2] has been approved by Innovation, Science and Economic Development Canada to operate with the antenna types listed in <u>Table 33</u>, with the maximum permissible gain indicated. Antenna types not included in this list that have a gain greater than the maximum gain indicated for any type listed are strictly prohibited for use with this device.

Cet émetteur radio [IC: 25657-BW335P2] a été approuvé par Innovation, Sciences et Développement économique Canada pour fonctionner avec les types d'antenne énumérés ci-dessous, avec le gain maximal admissible indiqué. Les types

BDE 2.4G & 5G Dual-Band Wi-Fi 6 & BLE 5.4 Combo Module Based on CC3351



d'antenne non inclus dans cette liste qui ont un gain supérieur au gain maximum indiqué pour tout type répertorié sont strictement interdits pour une utilisation avec cet appareil.

7.2.4. ETSI/CE Compliance

The module series is certified with required EU radio and EMC directives. See <u>Table 32</u> for detailed standards the module complies with, or refer to UK Declaration of Conformity.

7.2.5. MIC Compliance

The module series is certified by MIC (Japan) with the certification number of 219-248271.

It is the end-product manufacturer's responsibility to ensure that the module is configured to conform with the compliance limit documented in the test reports of the module when integrating the module to their product.

When integrating the module into an end product, specific labeling requirements must be adhered to in order to remain compliant with Japanese regulations. These requirements include the following:

- (1) Retention of MIC Certification Mark and ID. Refer to Figure 20 for module marking information.
 - The MIC certification mark and certification number assigned to the radio module must be retained and clearly visible on the module.
 - If the module is installed in a way that the original label is not visible (e.g., inside an enclosure), the same information must be duplicated on the exterior of the host device.
- (2) Japanese Language Statement

Some products require an additional Japanese language statement specifying compliance with MIC regulations. This might read:

"本製品は技術基準適合証明または工事設計認証を受けた特定無線設備を装備しています。"

Translation: "This product is equipped with specified radio equipment that has obtained technical standard conformity certification or construction design certification.

(3) Host Product Identification

The label should also include identification of the host product, such as the product name or model number, alongside the MIC certification details if necessary.

(4) Documentation Requirements

User manuals or product documentation must include information about the integrated radio module, its MIC certification, and any operational limitations or conditions.

(5) Consultation with MIC or Certification Body

If the integration of the module changes its intended use, functionality, or emission characteristics, additional testing or recertification may be required. Consultation with an MIC certification body is recommended in such cases.

8. Ordering Information

Table	34	Ordering	Information
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Orderable Part Number	Description	Size (mm)	Core Chip	Shipping Form	MOQ
BDE-BW3351NP2	2.4-GHz & 5-GHz Dual-Band Wi-Fi 6 SISO & BLE 5.4, Dual Antenna Port with Antenna Diversity with ANT Pin, -40 °C to +85 °C	13.3 x 13.4 x 2	CC3351	Tape & Reel	1K
BDE-BW3351UP2	2.4-GHz & 5-GHz Dual-Band Wi-Fi 6 SISO & BLE 5.4, Dual Antenna Port with Antenna Diversity with U.FL Connector, -40 °C to +85 °C	13.3 x 18.4 x 2	CC3351	Tape & Reel	1K
BDE-BW3351NP2-IN	2.4-GHz & 5-GHz Dual-Band Wi-Fi 6 SISO & BLE 5.4, Dual Antenna Port with Antenna Diversity with ANT Pin, -40 °C to +105 °C	13.3 x 13.4 x 2	CC3351	Tape & Reel	1K
BDE-BW3351UP2-IN	22.4-GHz & 5-GHz Dual-Band Wi-Fi 6 SISO & BLE 5.4, Dual Antenna Port with Antenna Diversity with U.FL Connector, -40 °C to +105 °C	13.3 x 18.4 x 2	CC3351	Tape & Reel	1K

9. Revision History

Table 35. Revision History

Revision	Date	Description
V0.1	2022/12/16	Preliminary, draft
V0.2	2023/2/13	Updated pinout, added reference design
V0.3	2023/3/29	Added more information
V0.4	2023/7/14	Corrected some editorial mistakes, updated reference design
V0.5	2024/1/30	Added detailed information
V0.6	2024/6/25	Updated some data, corrected some mistakes
V1.0	2025/2/17	Production version

You can find the latest datasheet on the product page at <u>bdecomm.com</u>.





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